

Work Order ID 57957

April 21, 2010 9:18:11 AM



Page 1

Item ID: D3564-11

Revision ID:

Item Name: Wearshoe

Start Date: 21/04/2010 Start Qty: 12.00

Required Date: 28/04/2010 Req'd Qty: 12.00

Reference:

Approvals: Process Plan: *RL*

Accept



Setup Start



Stop



QC: _____

Date: *10-4-21* Tooling: _____ Date: _____

Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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D3564	Rev D	0.00							
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100	FLOW WATER JET	0.00							
-----	----------------	------	--	--	--	--	--	--	--

Waterjet	Memo	0.00							
----------	------	------	--	--	--	--	--	--	--

FLOW CNC Waterjet	1-Cut as per Dwg D3564 ***** (D3564-1F)***** <input type="checkbox"/> Dwg Rev: <i>D</i> <input type="checkbox"/> Prog	0.00							
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Rev: *D* 2-Deburr if necessary*10-4-21*

304 .062									
----------	--	--	--	--	--	--	--	--	--

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
-----	---	------	--	--	--	--	--	--	--

QC	Memo	0.00							
----	------	------	--	--	--	--	--	--	--

Quality Control									
-----------------	--	--	--	--	--	--	--	--	--

120	QC8- Inspect parts - second check	0.00							
-----	-----------------------------------	------	--	--	--	--	--	--	--

QC	Memo	0.00							
----	------	------	--	--	--	--	--	--	--

Quality Control	<i>S. W. 04.05</i>	0.00							
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1/2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57957

April 21, 2010 9:18:11 AM



Page 2

Item ID: D3564-11

Accept



Setup Start



Revision ID:

Item Name: Wearshoe

Stop



Start Date: 21/04/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Brake NC

Operation
Description

NC BRAKE

Set Up/
Run Hours

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

S. idwabs

(12)

(412)

150



Large Fab

Large Fab

0.00

Memo

0.00

2059B Hardcoat

Qty Description Batch A/R

 Weld hardcoat as per Dwg D3437

M 114460

10-5-3
RJD

W/O:		WORK ORDER CHANGES					
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Work Order ID 57957

April 21, 2010 9:18:11 AM



Page 3

Item ID: D3564-11

Accept



Setup Start



Revision ID:

Item Name: Wearshoe

Stop



Start Date: 21/04/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center ID

160



QC

Quality Control

Operation
Description

QC10- Inspect visual per QSI004- ground welds

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

S105103

170



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

S105103

X12 _____

180



Powdercoat

Powder Coating

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

M112588

0.00

Z) M/ 10/05/01

X12 _____

START TIME: 2:45pm OVEN TEMPERATURE:
3:15pm FINISH TIME: 320 °F

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NOTE: Date & initial all entries

Work Order ID 57957

April 21, 2010 9:18:11 AM

Page 4

Item ID: D3564-11

Accept



Setup Start



Revision ID:

Item Name: Wearshoe

Stop



Start Date: 21/04/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center ID

190



QC

Quality Control

Operation
Description

QC3- Inspect Part Finish

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

200



Packaging

Packaging

Identify as per dwg & Stock Location: FP-19

0.00

10/05/04

12 8

210



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

10/05/04

12X

10/05/04 HJ

0.00

Memo

MF
10-5-4

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

April 21, 2010 9:18:18 AM

Page 1

Work Order ID: 57957



Parent Item: D3564-11



Parent Item Name: Wearshoe

Start Date: 21/04/2010

Required Date: 28/04/2010

Comments: IPP Rev:A New Issue 07-03-08 ec
IPP Rev:B As per Rev C 07-07-09 JLM
IPP Rev:C As per Rev D 07-09-09 JLM Verified By:EC
IPP Rev:D Comments revised on Step 5, 6 per B44656 09-02-06 KJ

Start Qty: 12.00

Required Qty: 12.00

M304S16GA



Purchased

No

100

sf

0.0000

17.8105



304/316 Sheet .063

1210-4-27

304 .063 114467

114467



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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DART AEROSPACE LTD	Work Order:	57957
Description: Wearshoe	Part Number:	D3564-11
Inspection Dwg: D3564	Rev: D	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	R	Audited by:	S	Prototype Approval:	N/A
Date:	10-4-07	Date:	10/04/07	Date:	N/A

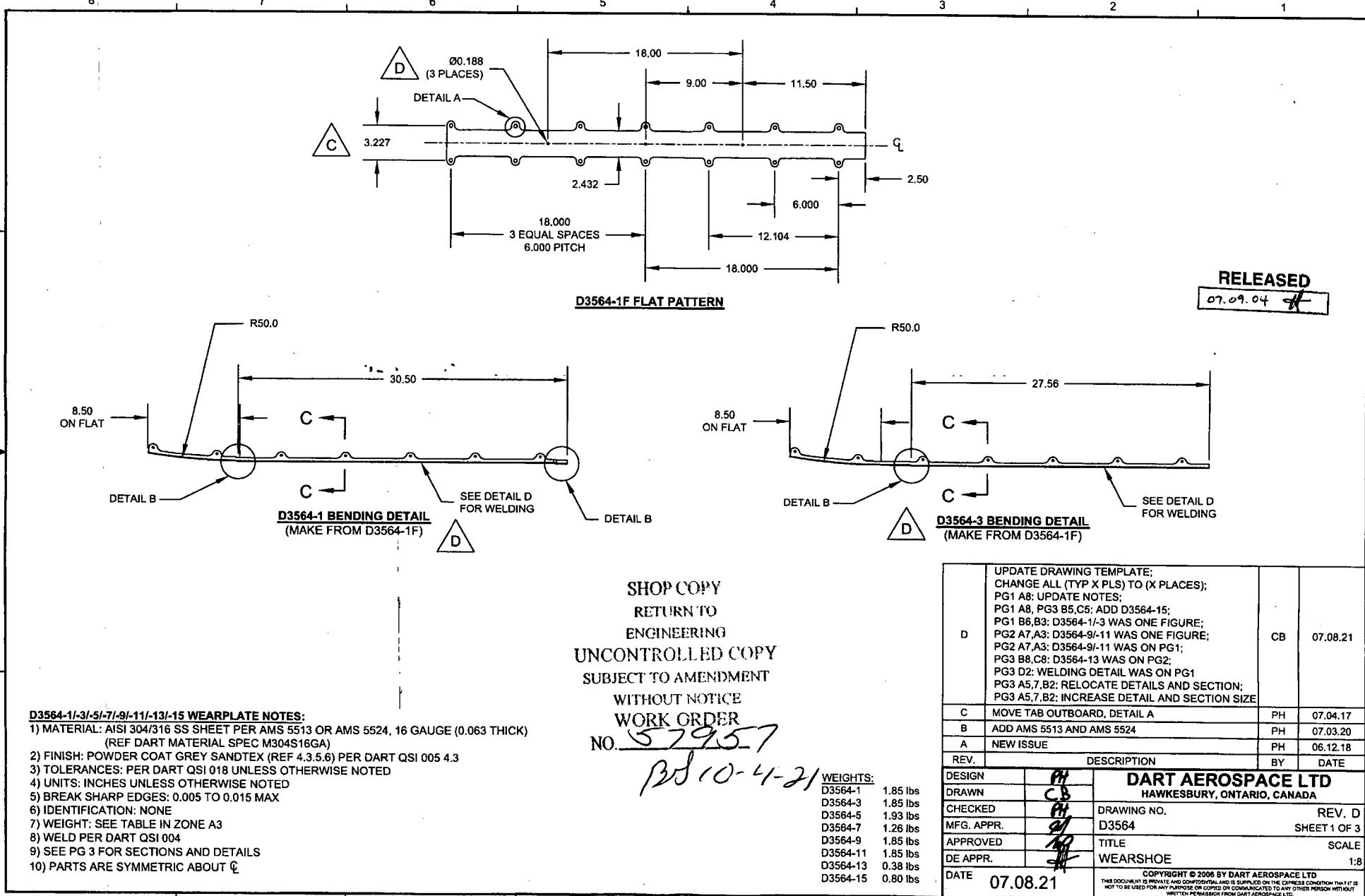
Rev	Date	Change	Revised by	Approved
A	07.09.06	New Issue	KJ/JLM	
B	07.11.23	Dwg Rev updated	KJ/EC/DD	KA

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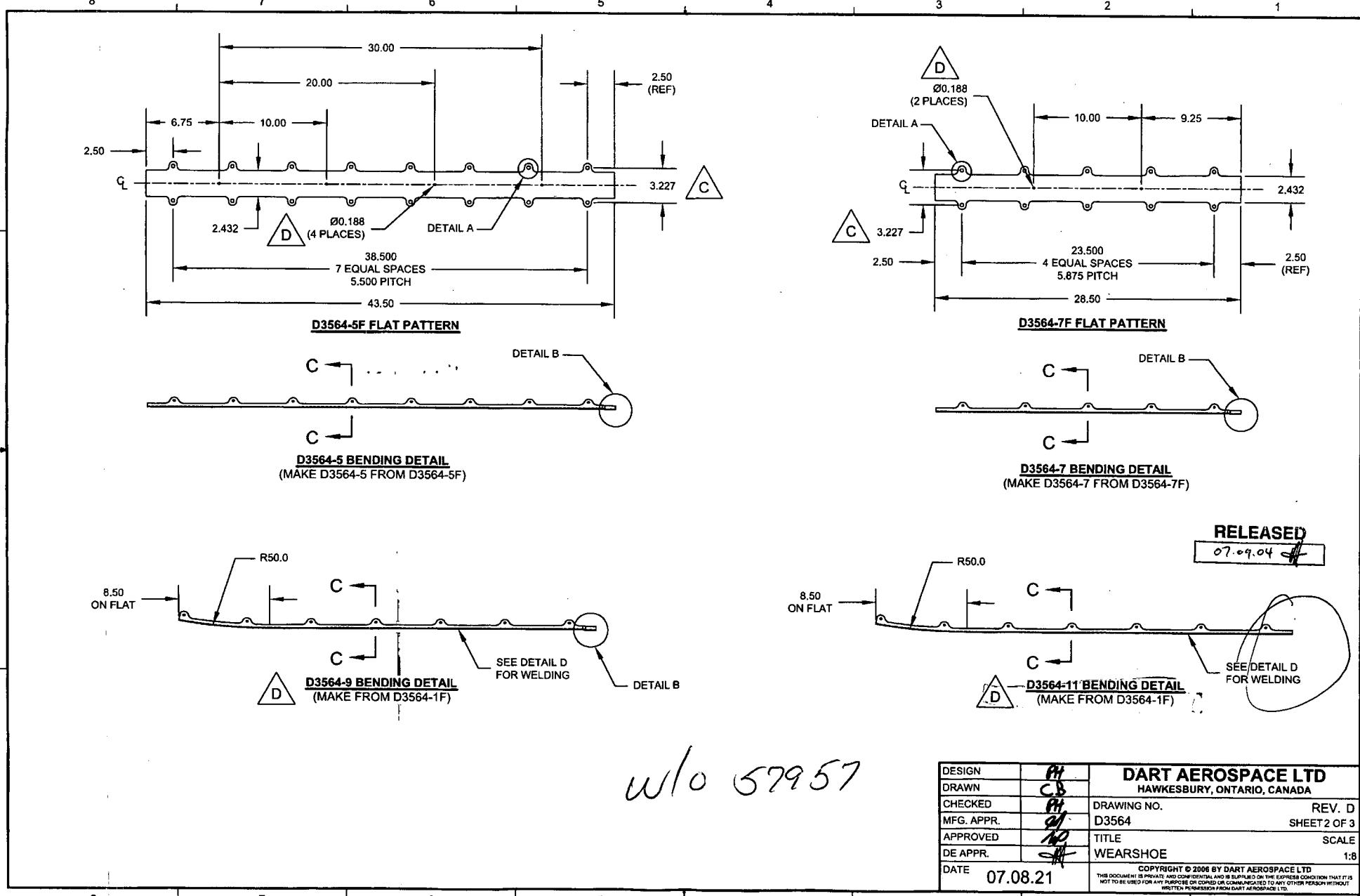


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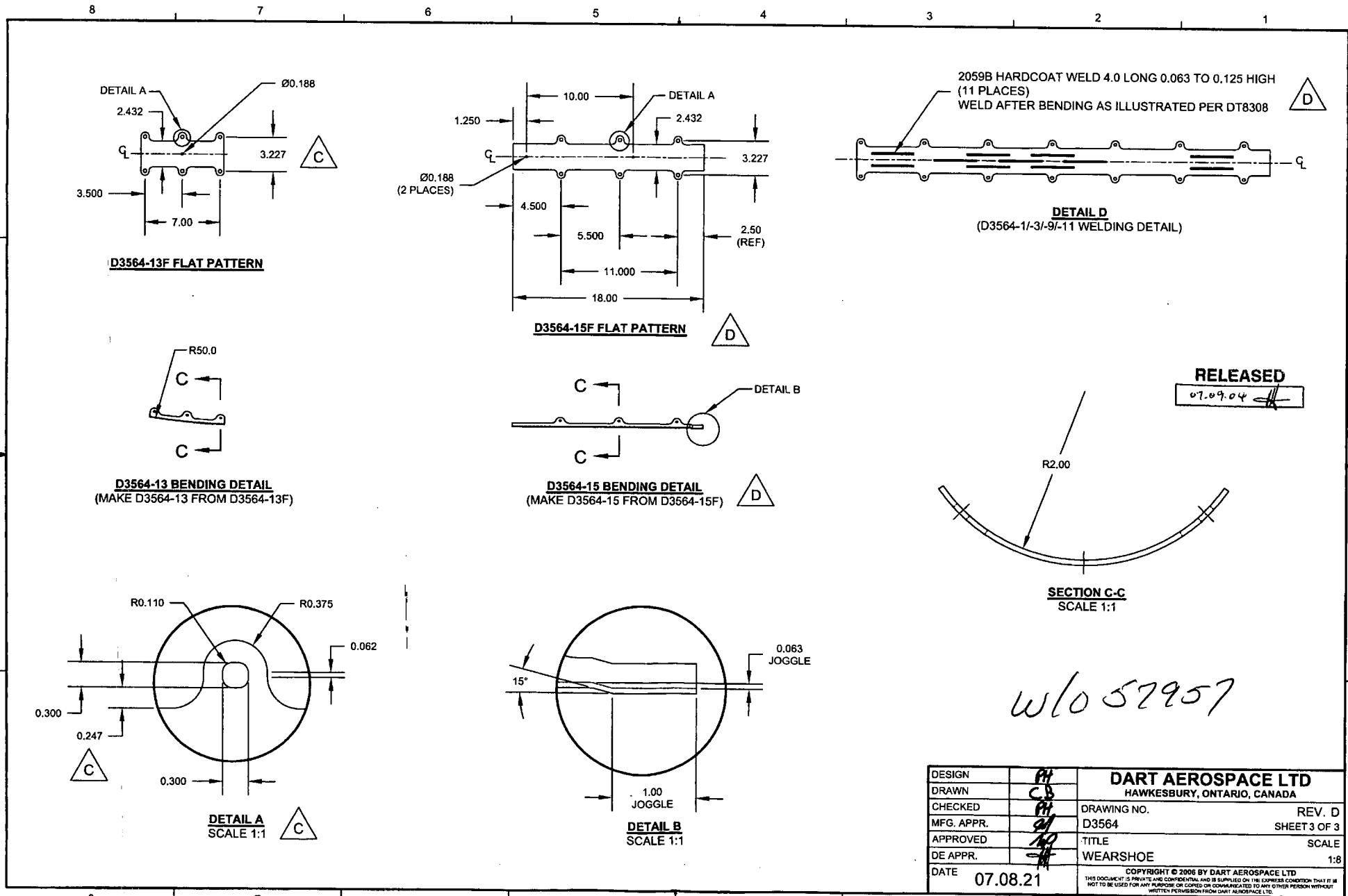


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NOTE: Date & initial all entries



DESIGN	PH	DART AEROSPACE LTD	
DRAWN	CB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO. D3564	
MFG. APPR.	SI	REV. D	SHEET 3 OF 3
APPROVED	SI	TITLE	SCALE
DE APPR.	SI	WEARSHOE	1:8
DATE	07.08.21	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUBJECT TO THE CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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